



















# Impregum™ Soft Polyether Impression Materials Working and Setting Times

Product	Dispensing System	Viscosity 	Working Time <sup>1</sup> at 23°C/74°F min:sec	Setting Time <sup>2</sup> min:sec
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## Quick Setting

Impregum™ Penta™ Soft Quick Step Heavy Body			1:00	4:00
Impregum Penta Soft Quick Step Medium Body			1:00	4:00
Impregum Soft Quick Step Tray			1:00	4:00
Impregum Soft Quick Step Light Body			1:00	4:00

## Regular Setting

Impregum Penta Soft Heavy Body			2:30	6:00
Impregum Penta Soft Medium Body			2:45	6:00
Impregum Soft Tray			1:45	6:00
Impregum Penta Soft Light Body			3:15	6:30
Impregum Soft Light Body			2:00	5:30

1 working time includes mix  
2 setting time from the beginning of mix



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